



NOTE:

1. HARDEN RC-60.
2. ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE REFERENCE ONLY.

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
01	-.001 WAS -.002	KWC	JB	10-3-95
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A2125701	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES		DRAWN BY KWC	DATE 11-17-94	CHIEF DESIGN ENGINEER D. SHU
DECIMALS		CHECKED BY J. BARRAZA	DATE 11/17/94	TITLE T.M. KUZAY
ANGULAR		DESIGNER COSTELLO/BARRAZA	PROJECT MGR.	ADVANCED PHOTON SOURCE
SURFACE ROUGHNESS		RESPONSIBLE ENGINEER J. BARRAZA	APPROVED/RELEASED	T4 50 mm TRAVEL PRECISION VERTICAL STAGE BEARING SURFACE RAIL-INSIDE
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		MATERIAL 440 C STAINLESS STEEL	SCALE 1:1	SIZE C
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		DRAWING NUMBER P4105090504-250005-01	SHEET 1 of 1	
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5				
DO NOT SCALE DRAWING				