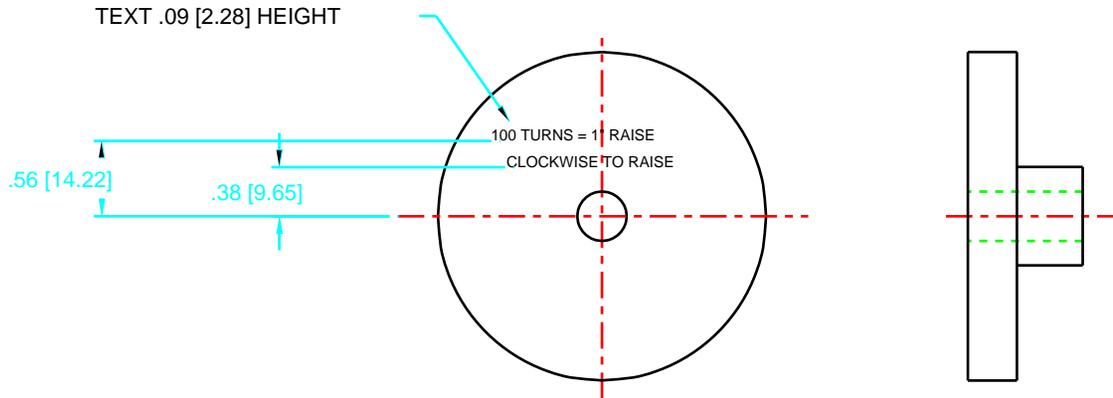


(B)

PLOT SCALE: 1=1

DWG. SCALE: 1



NOTES:

- MADE FROM CN1-14 KNURLED HANDWHEEL
WINFRED M.BERG INC.
499 OCEAN AVE.
EAST ROCKAWAY, NY 11518
PHONE: 516/ 596-1700
FAX: 516/ 599-3274
- ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A17072	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES DECIMALS ANGULAR .X - .015 [381] - .25 .XX - .010 [254] .XXX - .005 [127]		DRAWN BY P. ENGELBRECHT DATE 02/94 CHECKED BY DESIGNER J. BARRAZA P. ENGELBRECHT DATE 02/94 RESPONSIBLE ENGINEER	CHIEF DESIGN ENGINEER DATE GP LEADER PROJECT MGR. APPROVED/RELEASED	TITLE ADVANCED PHOTON SOURCE T4 100 mm TRAVEL PRECISION VERTICAL STAGE KNURLED HANDWHEEL
SURFACE ROUGHNESS 125 ✓		MATERIAL 303 STAINLESS STEEL		SCALE 1:1
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		SIZE B
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		DRAWING NUMBER P4105090504-220013-00		SHEET 1 of 1
DO NOT SCALE DRAWING				

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				