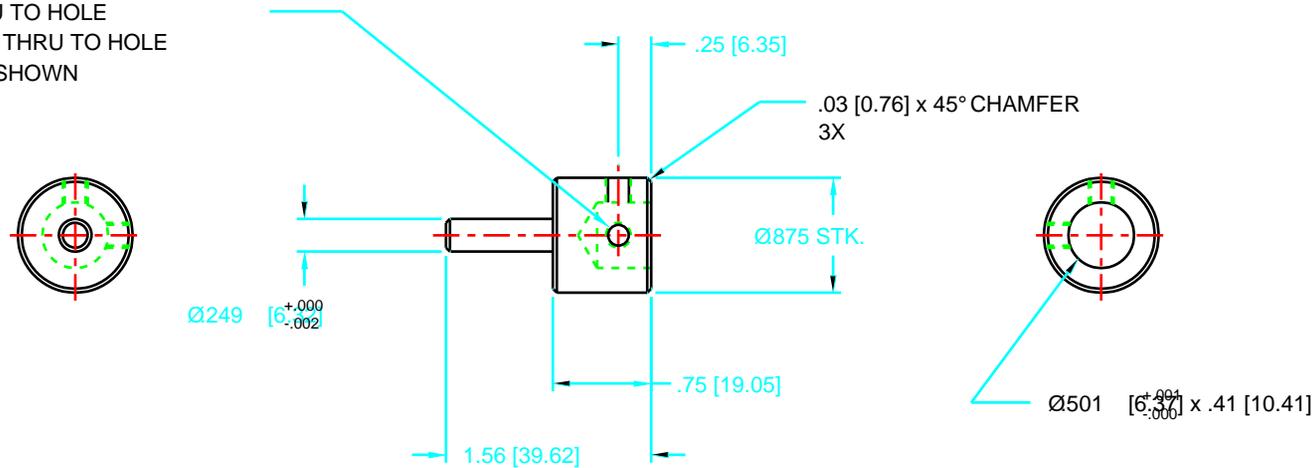


(B)

PLOT SCALE: 1=1

DWG. SCALE: 1

Ø#21 (.159 [4.04]) THRU TO HOLE
#10-32 UNF-2B TAP THRU TO HOLE
2X - 90° APART AS SHOWN



NOTE:

ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .X - .015 [.381] - .25 .XX - .010 [.254] .XXX - .005 [.127] SURFACE ROUGHNESS 125 ✓ REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		LOG NUMBER A17068 DRAWN BY P. ENGELBRECHT CHECKED BY DESIGNER J. BARRAZA P. ENGELBRECHT RESPONSIBLE ENGINEER MATERIAL 316 STAINLESS STEEL	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY CHIEF DESIGN ENGINEER GP LEADER PROJECT MGR. APPROVED/RELEASED SCALE 1:1 SHEET 1 of B	TITLE ADVANCED PHOTON SOURCE T4 100 mm TRAVEL PRECISION VERTICAL STAGE Ø875 IN. SHAFT DRAWING NUMBER P4105090504-220009-00
DO NOT SCALE DRAWING				

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				