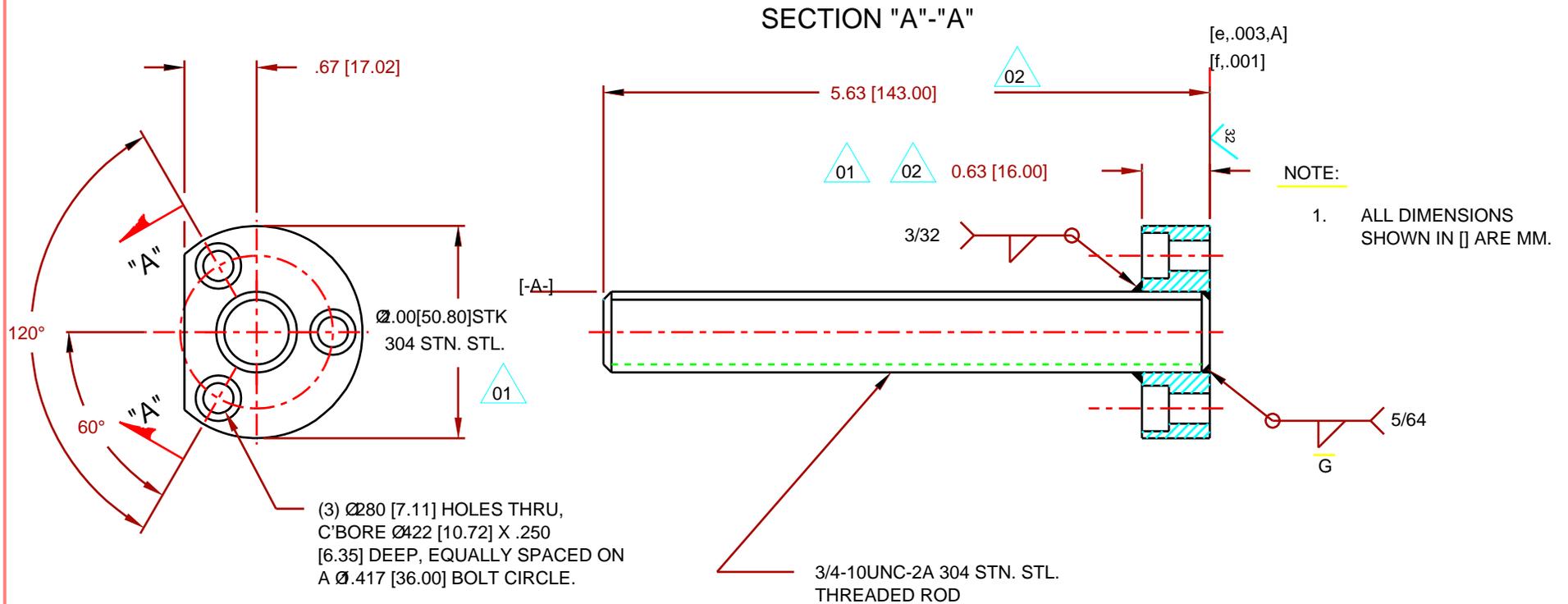


(B)

PLOT SCALE: 1=1

DWG. SCALE: 1

A1580803



ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A1580803	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES		DRAWN BY HP Czerwinski		
DECIMALS	ANGULAR	DATE 5/19/93	CHIEF DESIGN ENGINEER D. Shu	DATE 7/29/93
.X - .030	0°30'	CHECKED BY J. Barraza	GP LEADER T. Kuzay	DATE 7/29/93
.XX - .01 [0.25]		DESIGNER HP Czerwinski	PROJECT MGR.	
.XXX - .005 [0.127]		J. Barraza	RESPONSIBLE ENGINEER J. Barraza	DATE 7/26/93
SURFACE ROUGHNESS	125 ✓	APPROVED/RELEASED		
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		MATERIAL SEE DRAWING	SCALE 1:1	SIZE B
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1			SHEET 1 of 1	DRAWING NUMBER 4105090502-720000-03
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5				
DO NOT SCALE DRAWING				

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
03	MOVED FROM PROTOTYPE TO PRODUCTION	M.J.M.		
02	5.63 [143.00] WAS 6.00 [152.40]	C.S.		
02	0.63 [16.00] WAS 1.00 [25.40]	C.S.		
01	REVISED DIMS	J.W.		
REVISIONS				