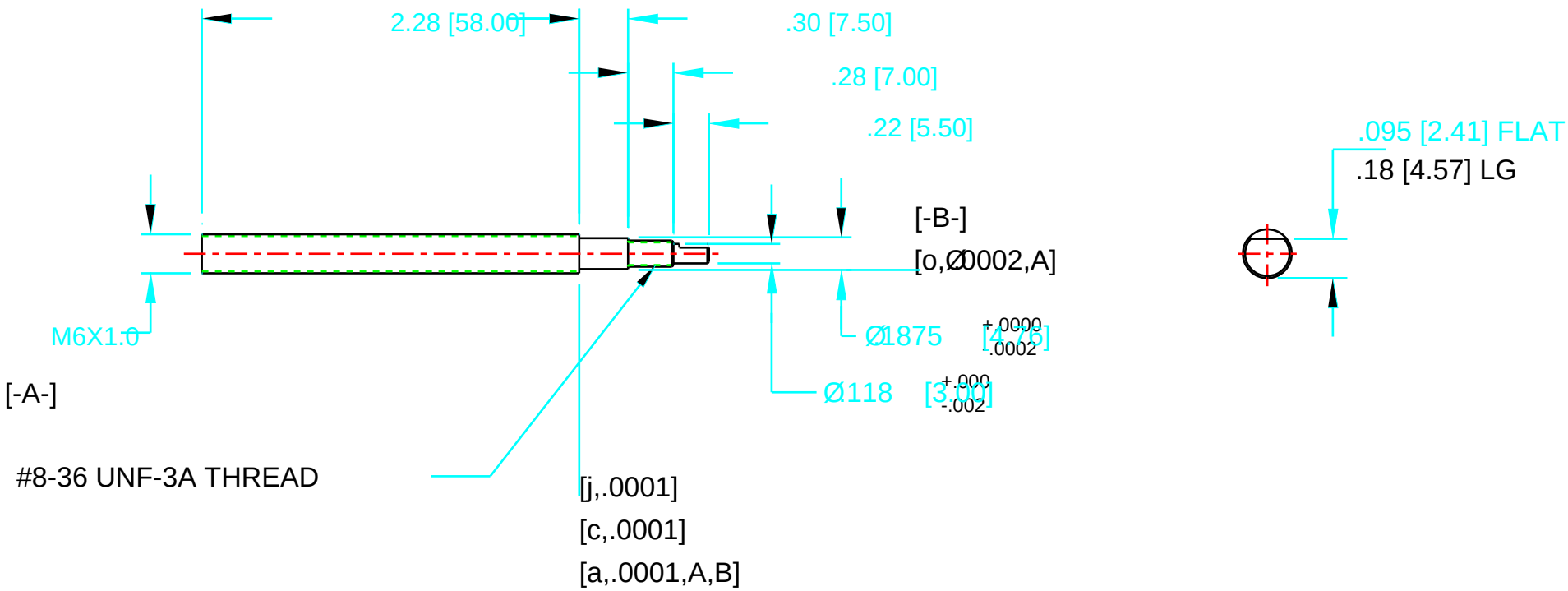

NOTES:

1. ALL DIMENSIONS WITH [ ] ARE MILLIMETERS AND FOR REF. ONLY
2. MACHINE FOR .007mm/30cm LEAD ACCURACY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

PARTS LIST

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES

TOLERANCES

DECIMALS: .X – .1 [2.5]; .XX – .01 [0.25]; .XXX – .005 [0.13]

ANGULAR – 0°30'

SURFACE ROUGHNESS 125

REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.

SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1

DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5

DO NOT SCALE DRAWING

LOG NUMBER: T2220003-00

THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY

DRAWN BY: K. Costello	DATE: 8-15/97	CHIEF DESIGN ENGINEER: D. Shu	DATE: 08/24/97	TITLE: ADVANCED PHOTON SOURC
CHECKED BY: J. Barraza	DATE: 8-18/-97	GP LEADER: T.M. Kuzay	DATE: 8/27/97	T2-22 HORIZONTAL STAGE DRIVE SCREW
DESIGNER: Costello/Barraza	DATE: 8-15-97	PROJECT MGR.	DATE	
RESPONSIBLE ENGINEER: J. Barraza	DATE: 8-18-97	APPROVED/RELEASED	DATE	

MATERIAL: 303 STAINLESS STEEL

SCALE: 1:1 SHEET 1 OF 1

SIZE: A

DRAWING NUMBER: T2-220003-00

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE

REVISIONS