



NOTE:

1. FINISH - BLACK ANODIZING PER MIL-A-8625 TYPE II.
2. ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A18103	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES		DRAWN BY E.G.		
DECIMALS	ANGULAR	DATE 9/93	CHIEF DESIGN ENGINEER D. SHU	DATE 10/1/93
.XX - .01 [254]	- .25	CHECKED BY J. BARRAZA	GP LEADER T.M. KUZAY	DATE 10/13/92
.XXX - .005 [127]	125 ✓	DESIGNER E. GALINOVSKAYA	PROJECT MGR	
SURFACE ROUGHNESS		RESPONSIBLE ENGINEER J. BARRAZA	APPROVED/RELEASED	
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		MATERIAL 6061-T6 ALUMINUM	SCALE 1:1	SIZE B
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1			SHEET 1 of 1	DRAWING NUMBER P4105090501-920216-01
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5				
DO NOT SCALE DRAWING				

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
01	ALUMINUM TEMPER-T6 ADDED	CS		4/94
REVISIONS				

ADVANCED PHOTON SOURCE
T1 50 mm TRAVEL PRECISION
VERTICAL STAGE

COUNTER BRACKET