

(B)

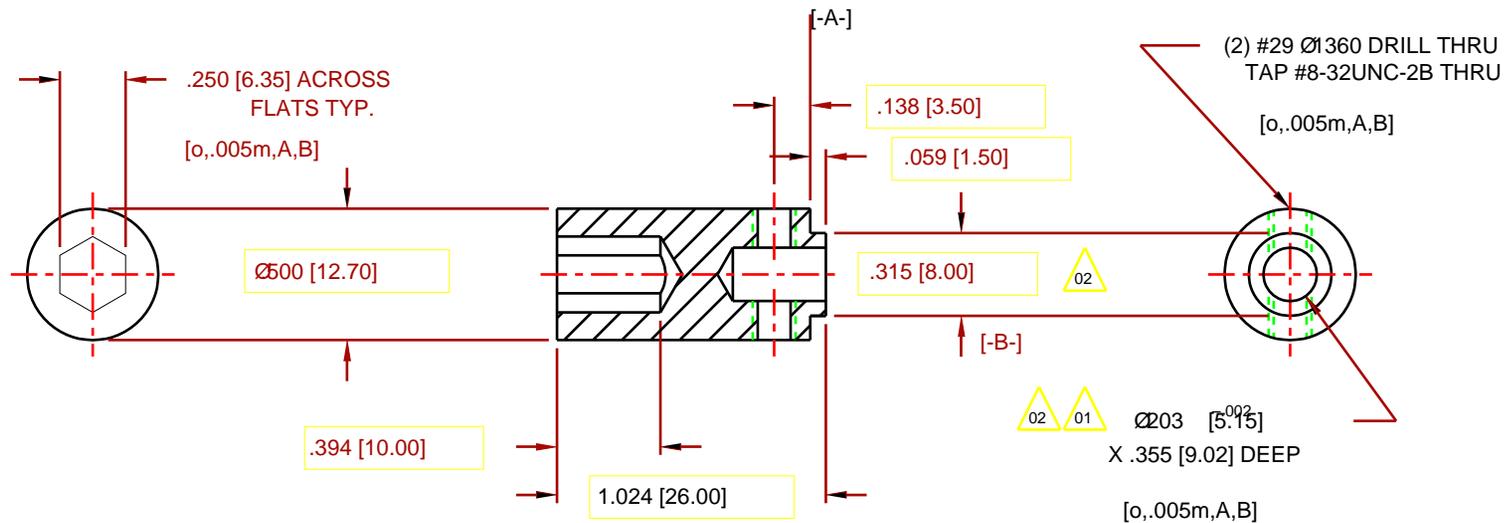
PLOT SCALE: 1=1

DWG. SCALE: 2

A11884

NOTE:

- 1. ALL DIMENSIONS SHOWN IN [] ARE MM



SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
02	Ø15 [8.00] WAS Ø08 [7.79]	HPC		4/2/93
02	Ø03 [5.15] WAS Ø236 [6.00]	HPC		4/2/93
01	.355 [9.02] DEEP ADDED TO Ø236 [6.00] HOLE	HPC		1/22/93
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY																				
PARTS LIST																								
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A11884	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY																					
TOLERANCES		<table border="1"> <tr> <td>DRAWN BY HP Czerwinski</td> <td>DATE 3/26/92</td> <td>CHIEF DESIGN ENGINEER D. SHU</td> <td>DATE 10/15/92</td> <td>TITLE ADVANCED PHOTON SOURCE</td> </tr> <tr> <td>CHECKED BY J. BARRAZA</td> <td>DATE 10/15/92</td> <td>GP LEADER T. KUZAY</td> <td>DATE 10/15/92</td> <td>T1 FRONT END "X"- "Y" STAGE</td> </tr> <tr> <td>DESIGNER J. Barraza</td> <td>DATE 10/15/92</td> <td>PROJECT MGR.</td> <td></td> <td>STYLE "A"</td> </tr> <tr> <td>RESPONSIBLE ENGINEER J. BARRAZA</td> <td>DATE 10/15/92</td> <td>APPROVED/RELEASED</td> <td></td> <td>SHAFT EXTENSION</td> </tr> </table>			DRAWN BY HP Czerwinski	DATE 3/26/92	CHIEF DESIGN ENGINEER D. SHU	DATE 10/15/92	TITLE ADVANCED PHOTON SOURCE	CHECKED BY J. BARRAZA	DATE 10/15/92	GP LEADER T. KUZAY	DATE 10/15/92	T1 FRONT END "X"- "Y" STAGE	DESIGNER J. Barraza	DATE 10/15/92	PROJECT MGR.		STYLE "A"	RESPONSIBLE ENGINEER J. BARRAZA	DATE 10/15/92	APPROVED/RELEASED		SHAFT EXTENSION
DRAWN BY HP Czerwinski	DATE 3/26/92				CHIEF DESIGN ENGINEER D. SHU	DATE 10/15/92	TITLE ADVANCED PHOTON SOURCE																	
CHECKED BY J. BARRAZA	DATE 10/15/92	GP LEADER T. KUZAY	DATE 10/15/92	T1 FRONT END "X"- "Y" STAGE																				
DESIGNER J. Barraza	DATE 10/15/92	PROJECT MGR.		STYLE "A"																				
RESPONSIBLE ENGINEER J. BARRAZA	DATE 10/15/92	APPROVED/RELEASED		SHAFT EXTENSION																				
DECIMALS	ANGULAR																							
.X - .01 [0.25]	- 0°30'																							
.XXX - .005 [0.127]																								
SURFACE ROUGHNESS 125 ✓																								
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.																								
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1																								
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5																								
DO NOT SCALE DRAWING																								
		MATERIAL 6061 ALUMINUM BLACK ANODIZE	SCALE 2:1	SIZE B																				
		DRAWING NUMBER P4105090501-820511-02																						
		SHEET 1 of 1																						