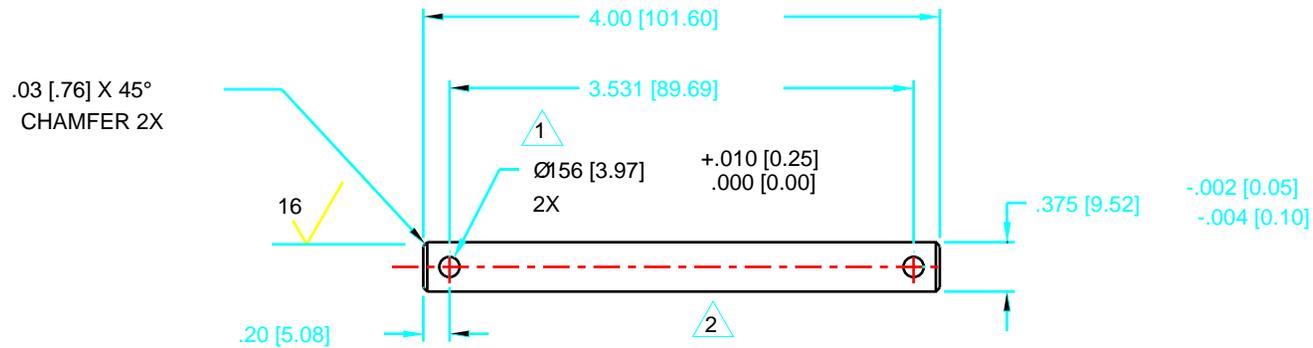


(B)

PLOT SCALE: 1=1

DWG. SCALE: 1

A1578903



NOTE:

ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A1578903	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES DECIMALS ANGULAR .X - .015 [381] - .25 .XX - .010 [254] .XXX - .005 [127]		DRAWN BY E.G. CHECKED BY J. BARRAZA DESIGNER J. BARRAZA/E.G. RESPONSIBLE ENGINEER J. BARRAZA MATERIAL 304 S.S.	DATE 4/93 DATE 4/16/93 DATE 4/16/93 DATE 4/16/93	TITLE ADVANCED PHOTON SOURCE T1 BENDING MAGNET FRONT END BEAM PIPE SUPPORT PIN
SURFACE ROUGHNESS 250 ✓ REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		CHIEF DESIGN ENGINEER D. SHU GP LEADER T. KUZAY PROJECT MGR. APPROVED/RELEASED	SCALE 1:1 SHEET 1 of B	DRAWING NUMBER 4105090501-710005-03
DO NOT SCALE DRAWING				

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
3	MOVED FROM PROTOTYPE TO PRODUCTION	M.J.M.		
2	DELETED 2 CENTER HOLES	J.W.		
1	ADDED 2 CENTER HOLES	E.G.		
REVISIONS				