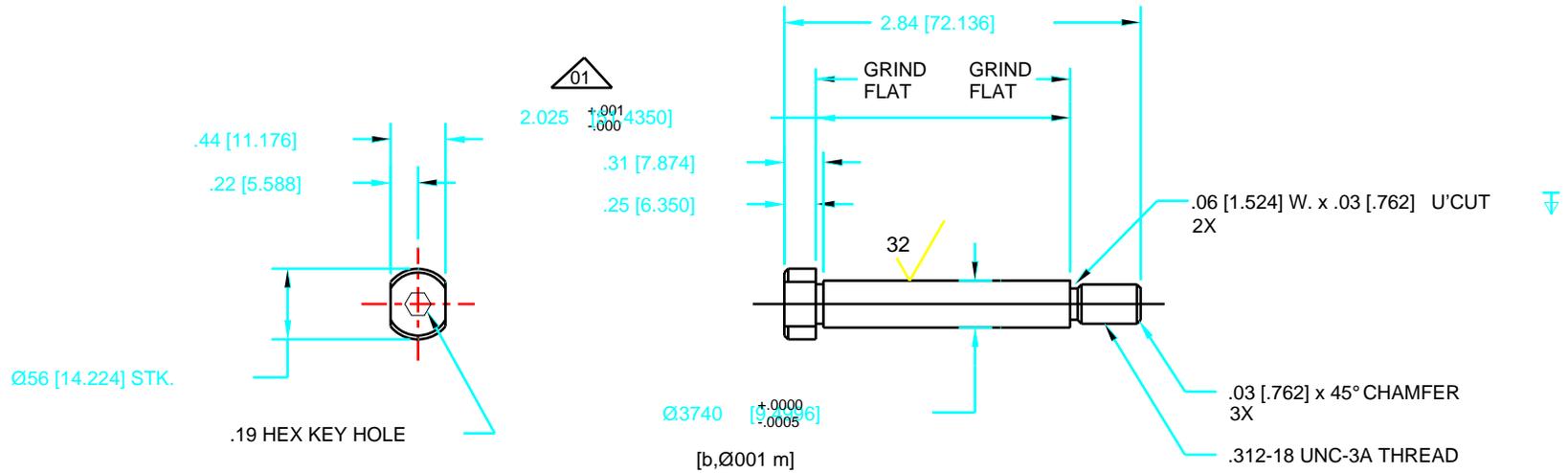


(B)

PLOT SCALE: 1=1

DWG. SCALE: 1



NOTE:

1. CREATE THE SCREW FROM ROUND SST 304. HARDEN TO RC-43 AFTER MACHINING.
2. ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A1555601	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES DECIMALS ANGULAR .X - .015 - .25 .XX - .010 .XXX - .005 SURFACE ROUGHNESS 63 ✓		CHIEF DESIGN ENGINEER D. SHU 3/1/94 GP LEADER T. M. KUZAY 3/1/94 PROJECT MGR. APPROVED/RELEASED	TITLE ADVANCED PHOTON SOURCE L5 APS UNDULATOR WHITE BEAM H & V SLITS UPPER SHOULDER SCREW	
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		DRAWN BY R. KRAKORA STERLING 11/93 CHECKED BY J. WOTHE 11/93 DESIGNER D. SHU 11/93 R. KRAKORA RESPONSIBLE ENGINEER D. SHU 3/1/94	SCALE 1:1	SIZE B
REVISIONS 01 WAS 1.965 $\begin{matrix} +.001 \\ -.000 \end{matrix}$ & RELOCATED MP SYM CHANGE DESCRIPTION BY CHKD DATE		MATERIAL SEE NOTE 1	SHEET 1 of 1	DRAWING NUMBER P4105091505-210004-01
DO NOT SCALE DRAWING				