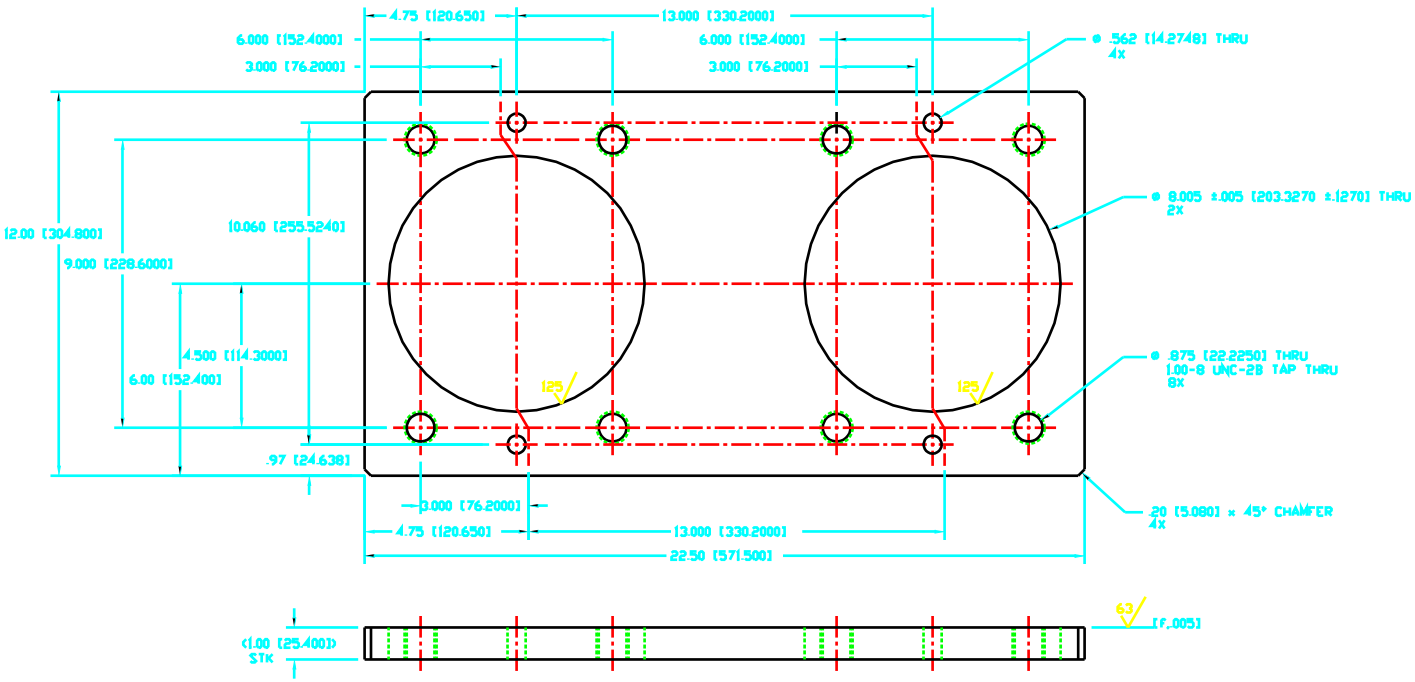

NOTE:
ALL DIMENSIONS IN [ ] ARE MILLIMETERS
AND ARE FOR REFERENCE ONLY.

ITEM	DWG & ELECTRONIC FILE No	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

PARTS LIST

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES
TOLERANCES
FRACTIONAL ±
ANGULAR ±
.X ± .010
.XX ± .005
.XXX ± .002
0.25°
SURFACE ROUGHNESS 63
REMOVE ALL BURRS AND SHARP EDGES.
BREAK ALL SHARP EDGES .01 R MAX.
ACCEPTABLE SURFACE FINISH TO BE ...
ACCEPTABLE PROCESS FINISH TO BE ...
DO NOT SCALE DRAWING

ELECTRONIC FILE NUMBER
A08717

DRAWN BY RICK KRAKORA DATE 12/92
CHECKED BY T. SANCHEZ DATE 8/1/97
ENGINEER RICK KRAKORA DATE 12/92
MECHANICAL ENGINEER T. SANCHEZ DATE 8/1/97

CHIEF DESIGN ENGINEER D.SHU DATE 8/1/97
ENGINEER T.M. KUZAY DATE 8/1/97
PROJECT MGR DATE
APPROVED/CONTROLLED DATE

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ARGONNE NATIONAL LABORATORY

TITLE
ADVANCED PHOTON SOURCE
SI SAFETY SHUTTER
CHAMBER WELDMENT
TOP PLATE

MATERIAL 1.00 THK x SEE DWG SST 304
SCALE 1=2
SHEET 1 of 1
SIZE D
DRAWING NUMBER
P4102010108-210005-00

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE

REVISIONS

PLOT SCALE:1=2