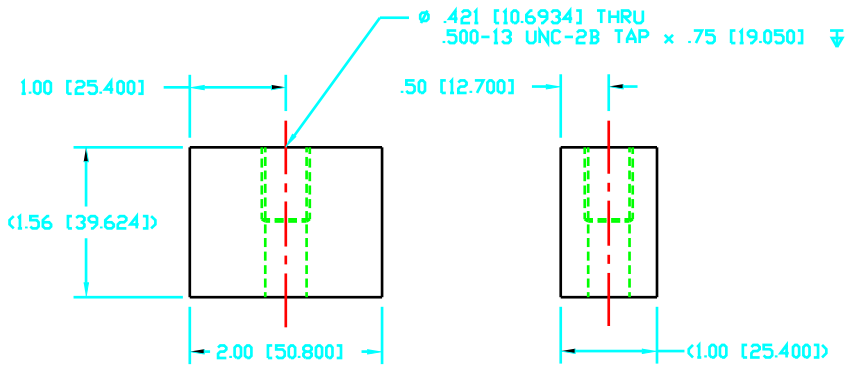

NOTE:
ALL DIMENSIONS IN [ ] ARE MILLIMETERS
AND ARE FOR REFERENCE ONLY.

ITEM	DWG & ELECTRONIC FILE No.	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

PARTS LIST

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE

REVISIONS

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS: .X ±.015; .XX ±.010; .XXX ±.005
ANGULAR: ±.25°
SURFACE ROUGHNESS 250
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI D46
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ASME Y14.5
DO NOT SCALE DRAWING

ELECTRONIC FILE NUMBER: A08715

THIS DRAWING IS THE PROPERTY OF
ARGONNE NATIONAL LABORATORY

DRAWN BY: RICK KRAKORA	DATE: 12/92	CHIEF DESIGN ENGINEER: D. SHU	DATE: 8/11/93
CHECKED BY: T. SANCHEZ	DATE: 8/11/93	GP LEADER: T. KUZAY	DATE: 8/11/93
DESIGNER: RICK KRAKORA	DATE: 12/92	PROJECT MGR	DATE
RESPONSIBLE ENGINEER: T. SANCHEZ	DATE: 8/11/93	APPROVED/RELEASED	DATE

TITLE: ADVANCED PHOTON SOURCE
SI SAFETY SHUTTER
CHAMBER WELDMENT
TOP LEG

MATERIAL: 1.00 THK x SEE DWG
SST 304

SCALE: 1=1
SHEET: 1 of 1
SIZE: C

DRAWING NUMBER: P4102010108-210003-00

PLOT SCALE: 1=1