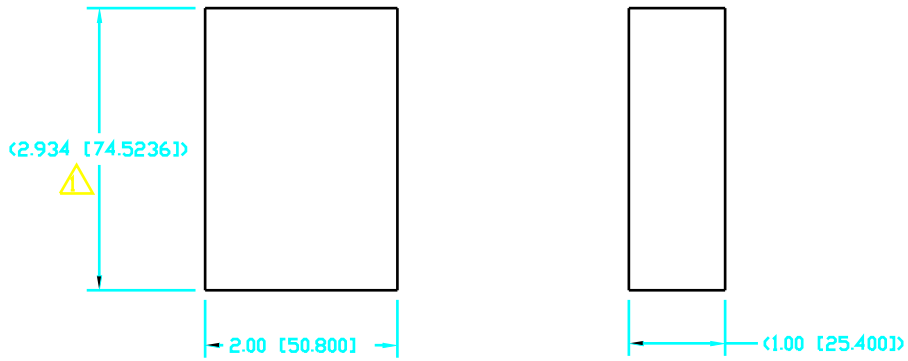

NOTE:

1. THIS DIMENSION IS TO BE DETERMINED AT WELDING OF DWG. No. P4102010108-210000.
2. ALL DIMENSIONS IN [ ] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

ITEM	DWG. & ELECTRONIC FILE No.	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

PARTS LIST

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE

REVISIONS

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS: .X ±.015; .XX ±.010; .XXX ±.005
ANGULAR: ±.25°
SURFACE ROUGHNESS 250
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ASME Y14
DO NOT SCALE DRAWING

ELECTRONIC FILE NUMBER A08713

THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY

DRAWN BY RICK KRAKORA	DATE 12/92	CHIEF DESIGN ENGINEER D. SHU	DATE 8/11/93
CHECKED BY T. SANCHEZ	DATE 8/11/93	GP LEADER T. KUZAY	DATE 8/11/93
DESIGNER RICK KRAKORA	DATE 12/92	PROJECT MGR	DATE
RESPONSIBLE ENGINEER T. SANCHEZ	DATE 8/11/93	APPROVED/RELEASED	DATE

TITLE
ADVANCED PHOTON SOURCE
SI SAFETY SHUTTER
CHAMBER WELDMENT
BOTTOM LEG

MATERIAL 1.00 THK x SEE DWG SST 304
SCALE 1=1
SHEET 1 of 1
SIZE C
DRAWING NUMBER P4102010108-210002-00

PLOT SCALE: 1=1