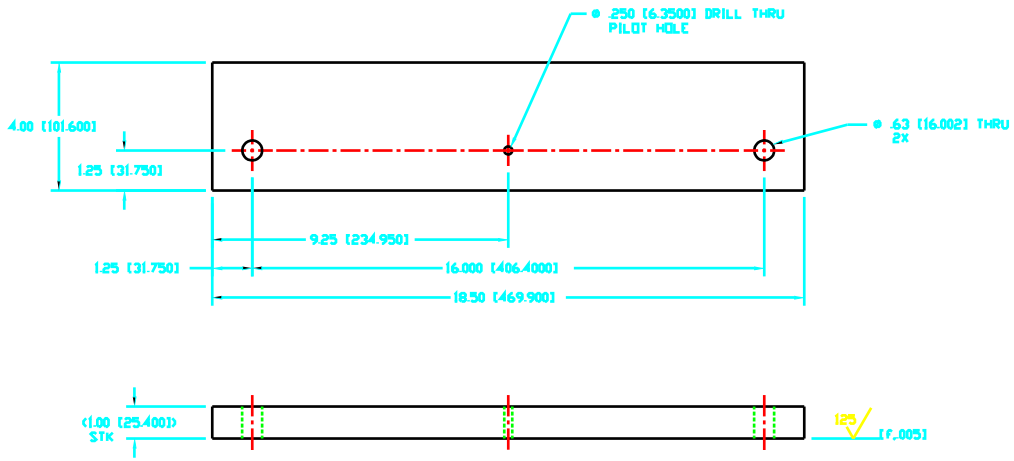

NOTE:
ALL DIMENSIONS IN [ ] ARE MILLIMETERS
AND ARE FOR REFERENCE ONLY.

ITEM	DWG & ELECTRONIC FILE NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

PARTS LIST

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS ANGULAR
X ± .005 ± .25°
.XX ± .010
.XXX ± .005
SURFACE ROUGHNESS 125
REMOVE ALL BURRS AND BREAK SHARP EDGES TO 1/64.
SURFACE FEATURE IS OF AN ACCURACY WITH LATEST MPH FOR ACCURACY WITH LATEST MPH FOR
DO NOT SCALE DRAWING

ELECTRONIC FILE NUMBER	A08712		
DRAWN BY	RICK KRAKORA	DATE	12/92
CHECKED BY	T. SANCHEZ	DATE	7/26/93
DESIGNED	RICK KRAKORA	DATE	12/92
REPRODUCIBLE ENGINEER	T. SANCHEZ	DATE	7/26/93
MATERIAL	1.00 THK. x SEE DWG SST 304		

THIS DRAWING IS THE PROPERTY OF
ARGONNE NATIONAL LABORATORY

CHIEF DESIGN ENGINEER	D. SHU	DATE	7/26/93
OP LEADER	T. KUZAY	DATE	7/26/93
PROJECT MGR		DATE	
APPROVED/RELEASED		DATE	
SCALE	1=2	SIZE	D
SHEET	1 of 1		

TITLE
ADVANCED PHOTON SOURCE
SI SAFETY SHUTTER
CHAMBER WELDMENT
BASE PLATE

DRAWING NUMBER
P4102010108-210001-00

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE

REVISIONS

PLOT SCALE:1=2