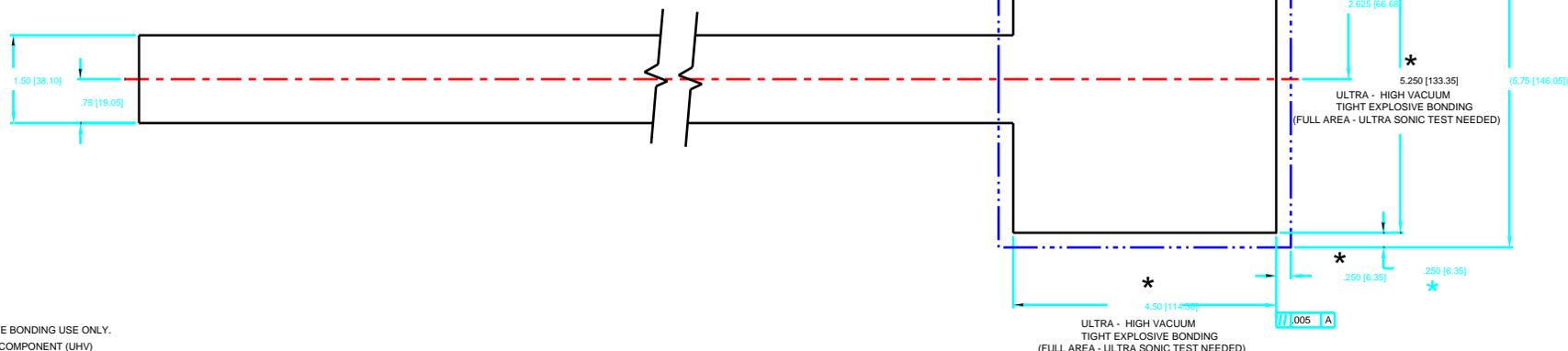
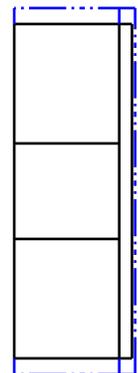
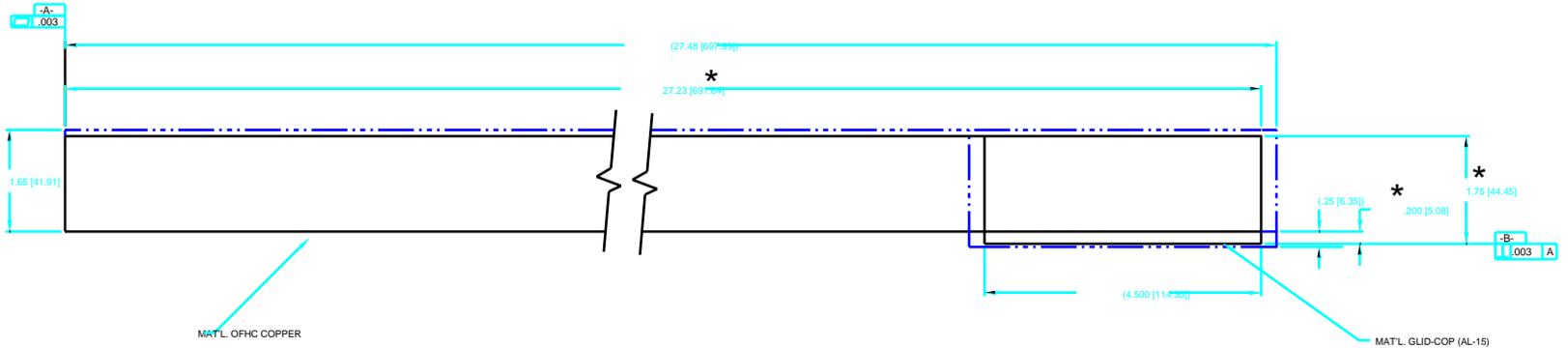


8 7 6 5 4 3 2 1



- NOTES:
1. THIS DRAWING IS FOR EXPLOSIVE BONDING USE ONLY.
  2. THIS IS A ULTRA- HIGH VACUUM COMPONENT (UHV)
  3. WHEN MACHINING VACUUM PARTS, USE OF SILICONE AND SULPHUR-BASED CUTTING FLUIDS IS PROHIBITED. USE ONE OF THE FOLLOWING:
    - A) CIMCOOL 5 STAR 49
    - B) TRIM SOL
  4. FINISHING: WHEN MACHINING VACUUM PARTS USE OF ABRASIVE PAPER OR SANDING DISCS, BUFFING OR POLISHING COMPOUNDS, OR RESIN-BONDED GRINDING WHEELS IS PROHIBITED
  5. ASSEMBLY SHALL BE ULTRASONICALLY TESTED AND CERTIFIED. CERTIFICATION OF ULTRA SONIC TEST SHALL BE SIGNED BY A CONTRACTOR REPRESENTATIVE TO SIGN SUCH CERTIFICATION
  6. DIMENSIONS IN ( ) ARE MILLIMETERS AND FOR REF. ONLY
  7. DIMENSIONS IN ( ) ARE FOR REF. ONLY

**\* MACHINE AFTER EXPLOSIVE BONDING**

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY																														
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