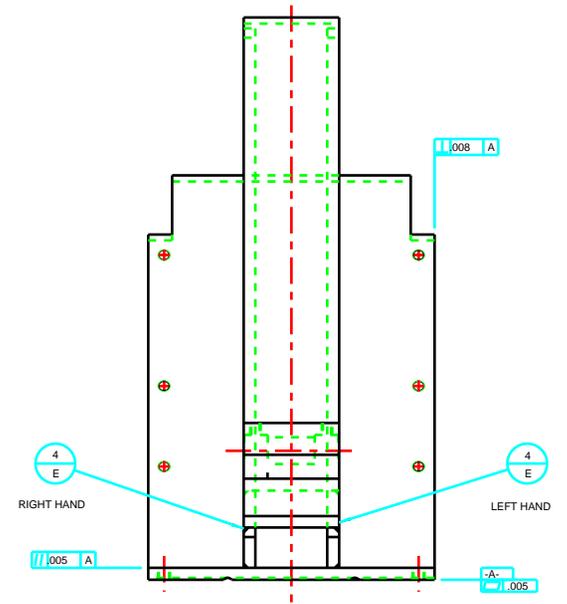


- NOTES:
1. THIS IS A UHV PART, ELECTROPOLISHING IS NEEDED BEFORE WELDING. PRIOR TO ELECTROPOLISHING, THE PART NEEDS TO GO THROUGH A MULTIPLE STEP CLEANING PROCESS INVOLVING DEGREASING, WASHING AND DRY NITROGEN BLOW DOWN.
 2. KEEP THE PART CLEAN, AND WRAP FOR UHV PACKING WITH ALUMINUM FOIL.
 3. DIMENSIONS IN [] ARE MILLIMETERS



ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
4	P4102010106-210504	P2 SUPT. STR. TOP COVER SIDE PLATE	SST	2
3	P4102010103-210503-01	P1 SUPPORT STR. CLEVIS	SST	1
2	P4102010106-210502	P2 SUPPORT STR. TOP PLATE	SST	1
1	P4102010106-210501	P2 SUPPORT STR. TOP COVER PLATE	SST	1

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES:		LOG NUMBER		THIS DRAWING IS THE PROPERTY OF	
DECIMALS	ANGULAR	A07525	ARGONNE NATIONAL LABORATORY		
XX - 0.01 (0.25)	XX - 0.01 (0.25)	DRAWN BY	DATE	CHIEF DESIGN ENGINEER	DATE
XXX - 0.005 (0.125)	XXX - 0.005 (0.125)	MUSCIA	10/12/93	D. SHU	9/14/93
SURFACE ROUGHNESS	125	DESIGNED BY	PROJECT MGR.		
REMOVE ALL BURRS AND BEVEL SHARP EDGES (R0.04)		MUSCIA	T.M. KUZAY		
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST AMS-B4		RESPONSIBLE ENGINEER	APPROVED/RELEASED		
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		D. SHU	9/14/93		
DO NOT SCALE DRAWING		MATERIAL		DRAWING NUMBER	
		SEE PARTS LIST		P4102010106-210500-00	
		SCALE		SHEET	
		1:1		1 of 1	

BY	CHANGE DESCRIPTION	BY	CHKD	DATE