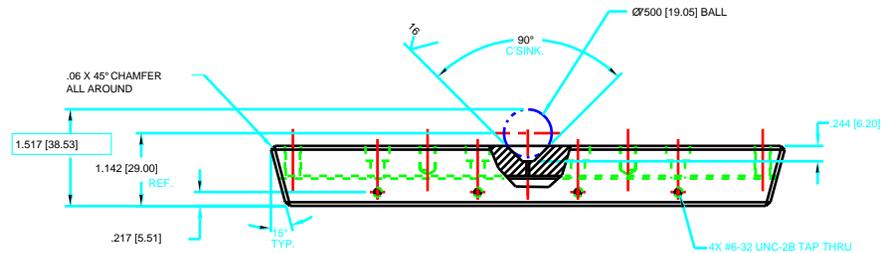
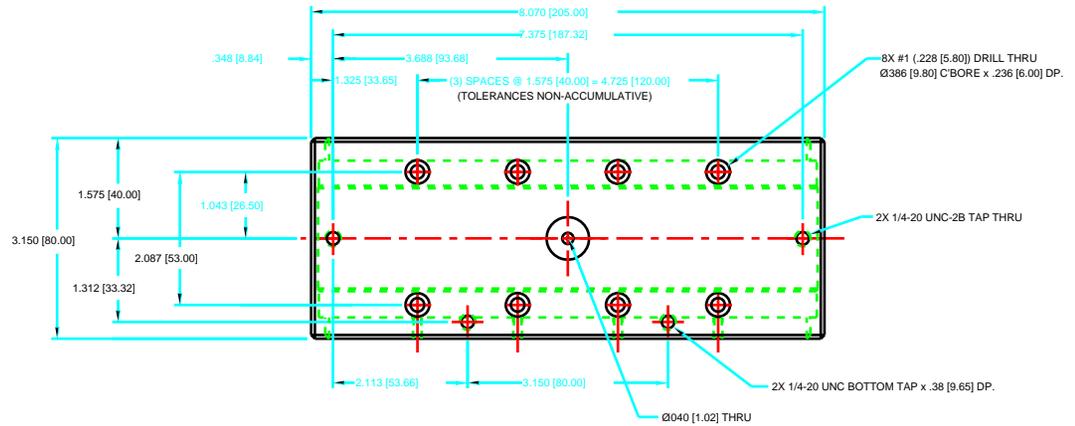
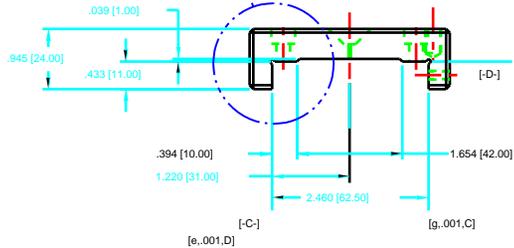
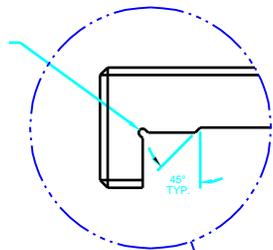


.06 CORNER GROOVE
(2) PLACES



- NOTES:
- WHEN MACHINING VACUUM PARTS, USE SILICONE AND SULPHUR-BASED CUTTING FLUIDS IS PROHIBITED. USE ONE OF THE FOLLOWING:
A) CIMCOOL 5 STAR 49
B) TRIM SOL
 - THIS IS A UHV PART. THE PART MUST GO THROUGH A MULTIPLE STEP CLEANING PROCESS INVOLVING DEGREASING, WASHING AND DRY NITROGEN BLOWDOWN.
 - KEEP THE PART CLEAN AND WRAP FOR UHV PACKING WITH ALUMINUM FOIL.
 - DIMENSIONS IN [] ARE MILLIMETERS AND FOR REF. ONLY
 - SURFACE ROUGHNESS $\sqrt{63}$

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES:		LOG NUMBER A2414700	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
INCHS	± .015	DRAWN BY R. KRAKORA	DATE 5/8/96	DATE 6/24/96
DECIMALS	± .005	CHECKED BY J. CHANG	DATE 6/18/96	DATE 6/26/96
ANGULAR	± .5°	DESIGNER KRAKORA/CHANG	DATE 5/8/96	DATE 6/18/96
SURFACE ROUGHNESS $\sqrt{63}$		RESPONSIBLE ENGINEER J. CHANG	DATE 6/18/96	DATE 6/18/96
REMOVE ALL BURRS AND BREAK SHARP EDGES (S.M.A.)		PROJECT MGR. T.M. KUZAY	DATE 6/18/96	DATE 6/18/96
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		APPROVED/RELEASED		
DIMENSIONS & TOLERANCING BY ACCORDANCE WITH LATEST ANSI Y14.5		MATERIAL SST 304	SCALE 1:1	SIZE D
DO NOT SCALE DRAWING		DRAWING NUMBER P4105091203-350003-00		

REV	CHANGE DESCRIPTION	BY	CHKD	DATE