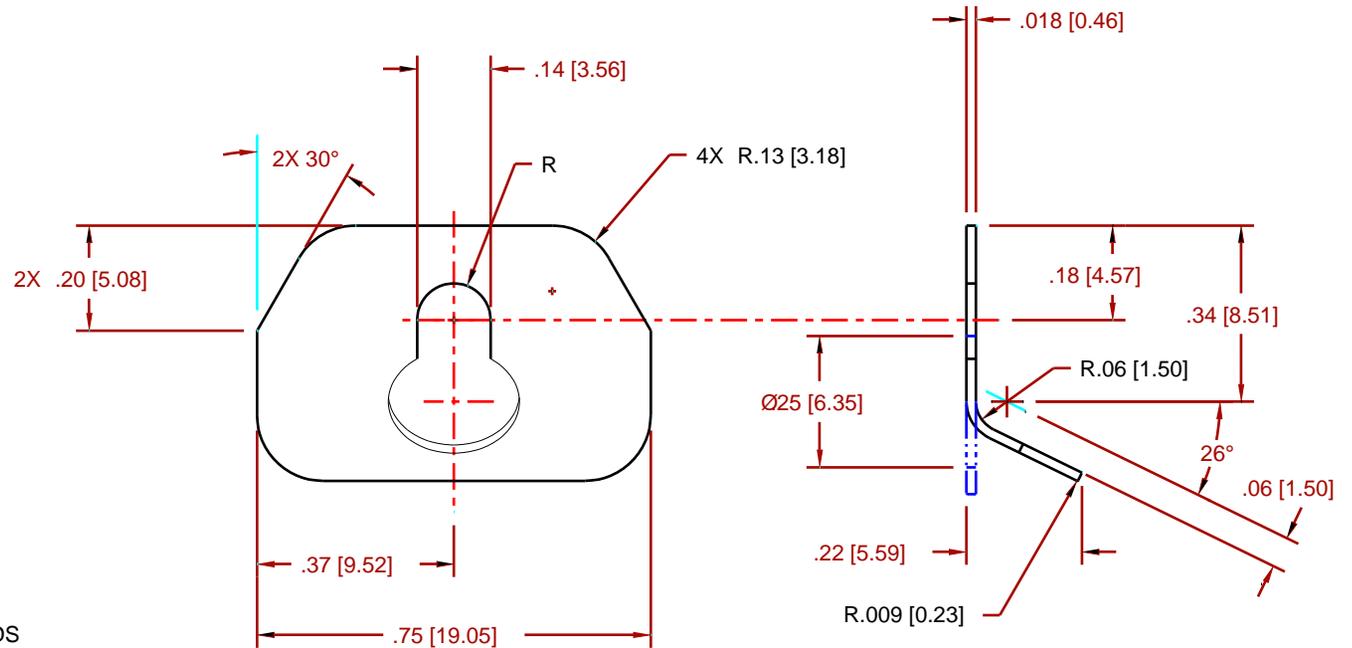


REF. SOURCE

HELICOFLEX CO.
400 MYRTLE AVE.
BOOTON, N.J. 07005



SCALE 4X

NOTES:

1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE AND SULPHUR-BASED CUTTING FLUIDS IS PROHIBITED. USE ONE OF THE FOLLOWING:

- A) CIMCOOL 5 STAR 49
- B) TRIM SOL

3. KEEP THE PART CLEAN, AND WRAP FOR UHV PACKING WITH ALUMINUM FOIL.

4. DIMENSIONS IN [] ARE MILLIMETERS AND FOR REF. ONLY

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		THIS DRAWING IS THE PROPERTY OF		
TOLERANCES		ARGONNE NATIONAL LABORATORY		
DECIMALS	ANGULAR	ADVANCED PHOTON SOURCE		
.X - .03 [.7620]	- .25	Y2 LONG COOLED HORIZONTALLY DEFLECTING X-RAY MIRROR GASKET RETAINER CLIP (REF. S08259)		
.XX - .01 [0.25]		LOG NUMBER	A2188500	
.XXX - .005 [0.127]		DRAWN BY	MUSCIA	DATE
SURFACE ROUGHNESS 125 ✓		CHIEF DESIGN ENGINEER	D. SHU	3/5/95
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		CHECKED BY	W. YUN	2/23/95
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		GP LEADER	T.M. KUZAY	3/6/95
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		DESIGNER	SHU/MUSCIA	
		PROJECT MGR.		
		RESPONSIBLE ENGINEER	D. SHU	3/5/95
		APPROVED/RELEASED		
		MATERIAL	304 STAINLESS STEEL	
		SCALE	1:1	SIZE
		SHEET	1 of 1	DRAWING NUMBER
		B P4105091202-300011-00		

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

DO NOT SCALE DRAWING