

(B)

PLOT SCALE: 1=1

DWG. SCALE: 1

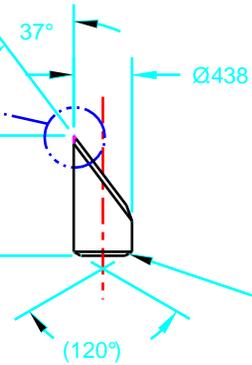
.06 [1.5] x 20° 25° CHAMFER

.06 [1.52]
ALL AROUND
(THIS SURFACE ONLY)

(.90 [22.86])

SCALE: 4X

.90 [22.86]



+0.000
-0.001

.03 [.76] x 60° CHAMFER

(120°)

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY	
PARTS LIST					
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A10102	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY		
<u>TOLERANCES</u> DECIMALS ANGULAR .X - .015 - .25 .XX - .010 .XXX - .005		DRAWN BY R.K.	DATE 3/93	CHIEF DESIGN ENGINEER D. SHU	DATE 4/6/93
SURFACE ROUGHNESS 125 ✓		CHECKED BY J. CHANG	DATE 4/6/93	GP LEADER T.M. KUZAY	DATE 4/6/93
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		DESIGNER R.K.	DATE 3/93	PROJECT MGR.	
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		RESPONSIBLE ENGINEER J. CHANG	DATE 4/6/93	APPROVED/RELEASED	
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		MATERIAL O.F.H.C.	SCALE 1:1	SIZE B	DRAWING NUMBER P4102020101-210103-00
DO NOT SCALE DRAWING			SHEET 1 of 1		

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ADVANCED PHOTON SOURCE
M3 BM FRONT END
FIRST FIXED MASK CHAMBER
PLUG