



NOTE:



1. ELECTROPOLISH PER TS P410103-00054

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A17715	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES DECIMALS ANGULAR .X - .1 - .25 .XX - .02 .XXX - .005		DRAWN BY RH PIECH	DATE 12AP93	GP LEADER
SURFACE ROUGHNESS 125 ✓		CHECKED BY	PROJECT MGR	DATE
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		DESIGNER -----	APPROVED/RELEASED	
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		RESPONSIBLE ENGINEER		
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		MATERIAL 316L SST .060 STRIP	SCALE 1:1	SIZE B
DO NOT SCALE DRAWING			SHEET 1 of 1	DRAWING NUMBER P410103-100208-01

01 NOTE #1 WAS P410103-00001 AG					4/4/94
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE	
REVISIONS					

ADVANCED PHOTON SOURCE
EXPERIMENTAL FACILITIES
TECHNICAL COMPONENTS
INSERTION DEVICE
BRACKET, BOTTOM