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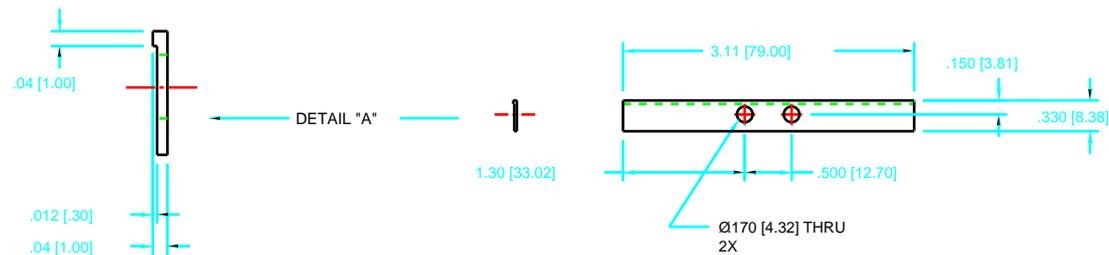
C

B

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# DETAIL "A"

SCALE: 4=1

### NOTES:

1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE, SULPHUR-BASED CUTTING FLUIDS AND ABRASIVES IS PROHIBITED. USE TRIM SOL OR APPROVED EQUAL LUBRICANT.
2. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
3. DIMENSIONS IN BRACKETS [ ] ARE MILLIMETERS.

SY#	CHANGE DESCRIPTION	BY	CHKD	DATE
	REVISIONS			

ITEM	BYG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY	
<b>PARTS LIST</b>					
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS ANGLES X .030 [762] .25 XX .010 [254] XXX .005 [127]		LOG NUMBER <b>A15022</b>	THIS DRAWING IS THE PROPERTY OF <b>ARGONNE NATIONAL LABORATORY</b>		
SURFACE ROUGHNESS 125 ✓ REMOVE ALL BURRS AND BREAK SHARP EDGES TO MAX. SURFACE FINISH TO BE IN ACCORDANCE WITH LATEST ASST 044. MATERIALS & TOLERANCES TO ACCORDANCE WITH LATEST ASST 044.		DRAWN BY P. ENGBRECHT	DATE 12/93	CHIEF DESIGN ENGINEER D. SHU	DATE 03/94
		CHECKED BY C. BRITE	DATE 01/94	OP LEADER T.M. KUZAY	DATE 03/94
		DESIGNER P. ENGBRECHT	DATE 12/93	PROJECT MGR.	
		RESPONSIBLE ENGINEER C. BRITE	DATE 02/94	APPROVED/RELEASED	
		MATERIAL OFHC PER ANL SPEC. #B 170	SCALE 1:1	SIZE C	DRAWING NUMBER P4102010107-320003-00
		DO NOT SCALE DRAWING	SHEET 1 of 1		

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