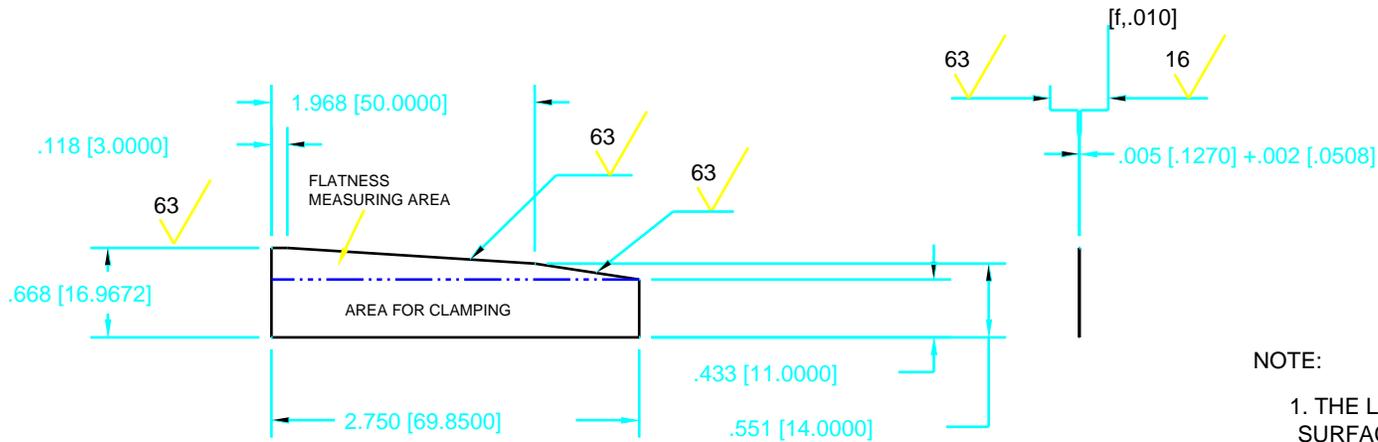


(B)

PLOT SCALE: 1=1

DWG. SCALE: 1



NOTE:

1. THE LASER CUT BLADE IS TO BE FREE OF SURFACE OR MATERIAL BLEMISHES, CRACKS, OR OTHER SUCH DEFECTS.
2. SURFACE FLATNESS MAY BE MEASURED WITH CLAMPING THE HALF OF THE BLADE BY A PAIR OF FLAT BLOCKS.
3. ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES <u>TOLERANCES</u> DECIMALS ANGULAR .X - .015 - .25 .XX - .010 .XXX - .005 SURFACE ROUGHNESS 250 ✓ REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		LOG NUMBER A12441	THIS DRAWING IS THE PROPERTY OF  ARGONNE NATIONAL LABORATORY <small>UNIVERSITY OF CHICAGO</small>	
DRAWN BY RICK KRAKORA		DATE 7/93	CHIEF DESIGN ENGINEER D. SHU	DATE 8/31/93
CHECKED BY J.W.		8/31/93	GP LEADER T. KUZAY	8/31/93
DESIGNER D. SHU		8/31/93	PROJECT MGR.	
RESPONSIBLE ENGINEER D. SHU		8/31/93	APPROVED/RELEASED	
MATERIAL MOLY		SCALE 1:1	SIZE B	DRAWING NUMBER P4102020104-310004-00
SHEET 1 of 1				

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

DO NOT SCALE DRAWING

ADVANCED PHOTON SOURCE
 B3 BM FRONT END
 SECOND BEAM POSITION MONITOR
 VERTICAL BLADE