

(C)

PLOT SCALE: 1=1

DWG. SCALE: 1

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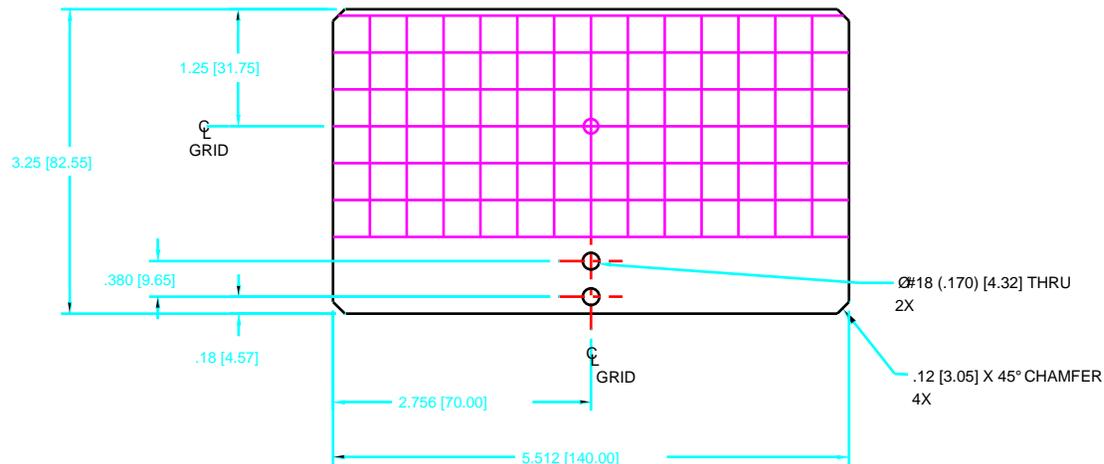
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NOTES:

- 1. THIS IS A U.H.V. COMPONENT.
- 2. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
- 3. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

COATING PROCEDURE:

- 1. BLAST BOTH SIDES WITH ALUMINA POWDER, FOR ROUGHENING.
- 2. PLASMA SPRAY PHOSPHOROUS COATING TO 15 um (PLASMA COATING CORP., 15331 S. AVALON BLVD., GARDENA, CA 90248)
- 3. SCRIBE GRID W/ 1 CM SPACES AS SHOWN. SCRIBE 4mm CIRCLE @ Q OF GIRD.



SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER A1976800	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES DECIMALS ANGULAR .X - .030 [762] - .25 .XX - .010 [254] .XXX - .005 [127]		DRAWN BY P. ENGELBRECHT CHECKED BY DATE 7/94	GP LEADER PROJECT MGR DATE APPROVED/RELEASED	TITLE ADVANCED PHOTON SOURCE G1 SHIELDED TRANSPORT SCREEN ASSEMBLY FLOURESCENT SCREEN DETAIL
SURFACE ROUGHNESS 125 ✓		DESIGNER T. SANCHEZ P. ENGELBRECHT RESPONSIBLE ENGINEER DATE 7/94	MATERIAL Cu OFHC x .125 THK.	
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		SCALE 1:1 SIZE C SHEET 1 of 1		DRAWING NUMBER P94105090601-810002-00
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		DO NOT SCALE DRAWING		

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